

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
414.08050ZN	L.21/00223/26 O		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	8X50		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
MAJOR DIAMETER	7,76	7,97	7,827-7,88	10	0
WIDTH ACROSS FLATS	5,02	5,14	5,09-5,12	10	0
WIDTH ACROSS CORNERS	5,723 MIN		5,78-5,82	10	0
HEIGHT OF HEAD	4,10	4,40	4,21-4,25	10	0
APPEARANCE	ISO 6157-1		OK	10	0
NOMINAL LENGHT	49,50	50,50	49,77-49,82	10	0
HEAD DIAMETER	13,57	14,00	13,73-13,84	10	0
HEX SOCKET DEPTH	2,60 MIN		2,82-2,90	10	0
R	0,40 MIN		0,50-0,60	10	0
POINT LENGHT	MAX 2,50		1,64-1,69	10	0
THREAD	GO/NO GO		OK	10	0
W (WALL THICKNESS)	1,05 MIN		1,15-1,19	10	0
DW	13,07 MIN		13,07-13,08	10	0
R ANGULAR WIDTH	9,20 MAX		8,72-8,75	10	0
BODY DIAMETER	7,78	8	7,84-7,86	10	0
BODY LENGTH	15,75 MIN		18,11-18,14	10	0
GRIP LENGTH	22,00 MAX		20,77-20,81	10	0
THREAD LENGTH	28,00 REF		28,90-28,95	10	0
COATING THICKNESS	MIN 5UM		8,91-9,36	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N°62179	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	X100	X100	X1000	X1000	X100						
Valore rilevato Measured Value	34,000	74,000	10,000	23,000	12,000						

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

